



Att: Production Department

PANTONE Matching System Ink Film Adjustment

Rycoline received a letter in May of 1994 from PANTONE Inc.'s Technical Service Department regarding the changing of certain colours in the sixth edition of the PANTONE Colour Formula Guide. The letter is reproduced below for your review.

"For the past year and one half Pantone and NAPIM's (National Association of Printing Ink Manufacturers) Color Book Technical Committee has been addressing the concerns of printers and ink manufacturers on achievable ink films.

"On October 29, 1993 a meeting was held at Pantone to discuss the ink densities of the PANTONE MATCHING SYSTEM. Attending the meeting were members of the ad hoc NAPIM Color Book Technical Committee as well as staff personnel. At this meeting we reviewed several letters from ink manufacturers and had a table discussion detailing opinions and direction to better serve our community.

"Pantone reviewed some of the ink film adjustments made to the fifth printing of the PANTONE Color Formula Guide 1000. This program started in 1993 and is scheduled to continue until desired ink films are achieved.

"During the printing of the PANTONE Color Formula Guide 1000 (6th printing) the chairman of the NAPIM Color Book Technical Committee was present at Pantone during color approval of each color where ink films were to be adjusted. In each succeeding printing, the ink films again will be slightly lowered until the desired ink film is achieved.

"The list below represents the targeted PANTONE Colors:

PANTONE Reflex Blue C	PANTONE 313 C	PANTONE 2748 C
PANTONE 280 C	PANTONE 314 C	PANTONE 2768 C
PANTONE 281 C	PANTONE 315 C	PANTONE 2945 C
PANTONE 282 C	PANTONE Green C	PANTONE 2965 C
PANTONE 287 C	PANTONE 547 C	PANTONE 634 C
PANTONE 288 C	PANTONE Blue 072 C	PANTONE 643 C
PANTONE 300 C	PANTONE 2747 C	PANTONE 655 C
PANTONE 301 C	PANTONE 2757 C	PANTONE 662 C
PANTONE 308 C	PANTONE 2767 C	

"As a result of this open communication, Pantone and NAPIM will continue to work together to meet and address concerns from all PANTONE Licensed Printing Ink Manufacturers."